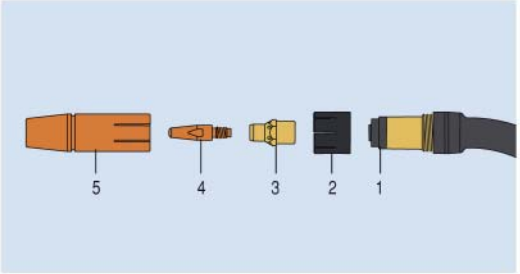
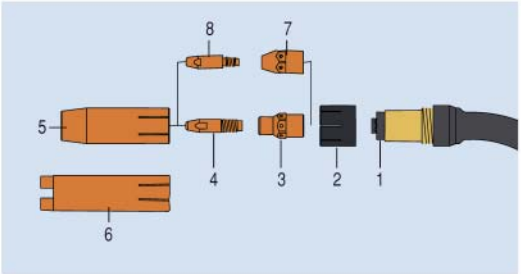


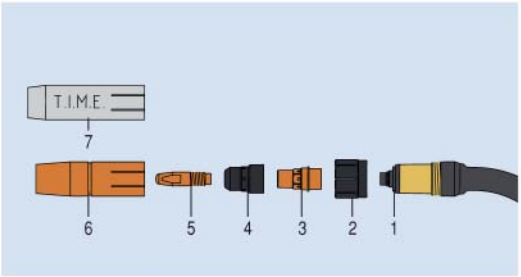
AL2300 / AW2500 parti ricambio

	Codice	PG	LK		
Pos. 1	42,0100,0225	10	A		Anello isolante ø10,8/ø16,9x12
2	42,0001,5171	10	A		Ghiera blocca ugello ø20/ø22x20
3	42,0001,1718	10	A		Supporto punta M6
4					Punte guidafilo M6
5	42,0001,5172	10	A		Ugello cilindrico ø17/ø20x66
	42,0001,5173	10	A	*)	Ugello conico ø12/ø20x66
	42,0001,5174	10	A		Ugello conico ø10/ø20x66
	42,0001,6010	10	A		Ugello gas conico isol. ø12/ø20x62,5
				*)	Standard



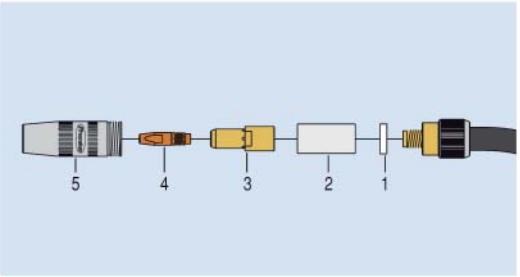
AL3000 / AW4000 parti ricambio

	Codice	PG	LK		
Pos. 1	42,0100,1014	10	A		Anello isolante ø14/ø16,9x13 (AL3000)
	42,0100,1010	10	A		Anello isolante ø14/ø16,9x11 (AW4000, ML corpo torcia)
2	42,0001,2930	10	A		Ghiera blocca ugello ø22/ø25x22
3	42,0001,5084	10	A		Supporto punta AL3000/AW4000
4					Punte guidafilo M8
5	42,0001,5269	10	A		Ugello conico ø15,2/ø22x67
	42,0001,5619	10	A		Ugello gas conico isol. ø13/ø22x65
	42,0001,5096	10	A	*)	Ugello conico ø13/ø22x67
	42,0001,5151	10	A		Ugello conico ø11/ø22x67
	42,0001,5821	10	A		Ugello gas cilind. ø17/ø22x67
6	44,0350,2070	10	B		Ugello puntatura ø18/ø22x82 isolato
7	42,0001,5251	10	A		Diffusore gas M6/SW14x26
8					Punte guidafilo M6
					*) Standard



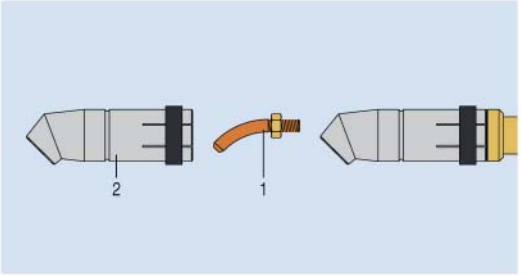
AL4000 / AW5000 parti ricambio

	Codice	PG	LK		
Pos. 1	42,0100,1018	10	A		Anello isolante ø15/ø21x16 (AL4000) Robacta Drive
	42,0100,1016	10	A		Anello isolante o15/o21x10 (corpo torcia ML AW 5000)
2	42,0001,2970	10	A		Ghiera blocca ugello ø28/ø25x23
3	42,0001,5122	10	A		Supporto punta M10
4	42,0100,1007	10	A		Diffusore gas ø10,1/ø20,8x28,5
5					Punte guidafilo M10
6	42,0001,5127	10	A		Ugello cilindrico ø20/ø25x79
	42,0001,5128	10	A	*)	Ugello conico ø17,2/ø25x79
	42,0001,5607	10	A		Ugello gas conico ø17/ø25x74,5
	42,0001,5130	10	A		Ugello conico ø17,2/ø25x79 massiv
	42,0001,5129	10	A		Ugello conico ø15/ø25x79
7	42,0001,5155	10	A		Ugello conico ø17,2/ø25x85 massiv Time
				*)	Standard



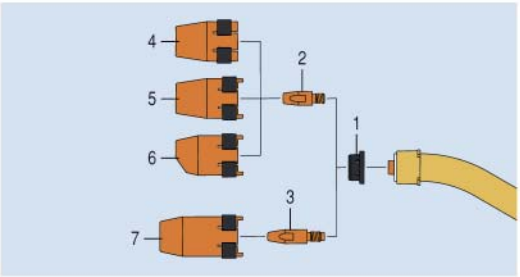
AL5000 parti ricambio

	Codice	PG	LK		
Pos. 1	42,0100,1205	10	A		Isolante d'arresto AL5000
2	42,0100,0084	10	D		Anello isolante ø19/ø22,8x45
3	42,0001,5912	10	D		Supporto punta M10
4					Punte guidafilo M10
5	42,0200,1005	10	D		Ugello gas conico ø18/ø27x77



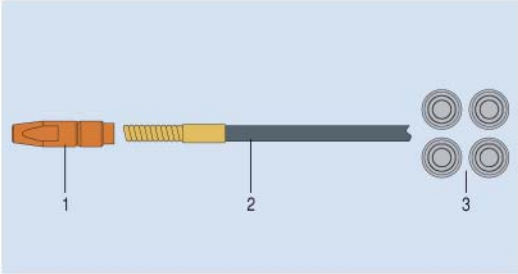
AW335 parti ricambio

	Codice	PG	LK		
Pos. 1	44,0350,0773	10	A	*)	Punta 0,8-1,0/M6 bent
	44,0350,0721	10	A		Punta 1,0-1,2/M6 bent
	44,0350,2213	10	A		Punta 1,2/1,4/M6 bent
2	44,0350,0718	10	A		Ugello conico 45° ø15/ø25x79
				*)	Standard



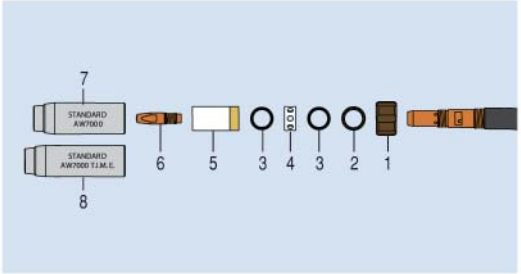
AW332 parti ricambio

	Codice	PG	LK		
Pos. 1	42,0100,0174	10	A		Diffusore gas ø2,6/ø18,7x9
2					Punte guidafilo M6 L = 24 mm
3					Punte guidafilo M6 L = 33 mm
4	44,0350,0660	10	A	*)	Ugello conico ø13,5/ø22x36
5	44,0350,0851	10	A		Ugello conico ø13,5/ø22x39
6	44,0350,0658	10	A		Ugello conico ø13,5/ø22x39
7	44,0350,0659	10	A		Ugello conico ø13,5/ø22x48
				*)	Standard



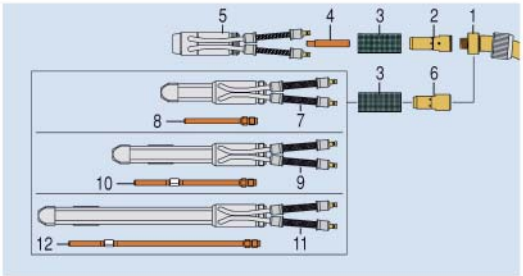
Easy Push parti ricambio

	Codice	PG	LK		
Pos. 1	42,0001,3592	10	D	*)	Punta 1,2/M10/ZB4,8Al
2	44,0350,2420	10	A		Guaina Combi EP1,2/3,5m/50mm
	44,0350,2607	10	C		Guaina Combi EP1,6/3,5m/50mm
	44,0350,2421	10	A		Guaina Combi EP1,2/4,5m/50mm
	44,0350,2608	10	C		Guaina Combi EP1,6/4,5m/50mm
	44,0350,2413	10	A	*)	Guaina Combi EP1,2/6,0m/50mm
3	44,0001,1328	6	D		Rullino 0,8-01,6 X



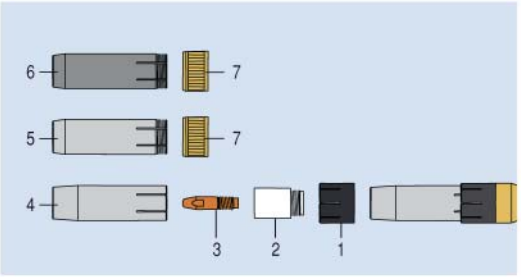
AW7000 / AW7000 Time parti ricambio

	Codice	PG	LK		
Pos. 1	42,0400,1003	10	A		Ghiera M18X1,5
2	42,0100,0128	10	A		Anello Connessione ø16,1/ø21,3x3,5
3	42,0300,0016	10	A		O-Ring D=15X3
4	42,0100,0417	10	A		Guarnizione
5	42,0100,0418	10	A		Anello isolante ø18,5/ø21,3x41,5
6					Punte guidafilo M10 pagina 104
7	44,0350,1698	10	A	*)	Ugello conico ø17/ø28x82 (AW7000)
	44,0350,1749	10	A		Ugello gas conico ø17/ø28x75
8	44,0350,1699	10	A	*)	Ugello gas ø17/ø28x90 (AW7000 Time)
				*)	Standard



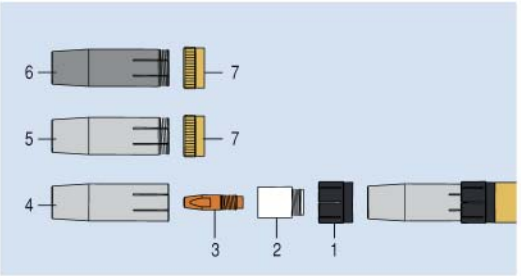
Time parti ricambio

	Codice	PG	LK		
Pos. 1	44,0350,0889	10	A		Guarnizione Isolante Time
2	42,0001,2186	10	A		Supporto punta Time standard
3	42,0100,0312	10	A		Anello Isolante ø19/ø23x51 Time
4	42,0001,2266	10	D		Punta 0,8/ø8X51 Time
	42,0001,2187	10	A		Punta 1,0/ø8X51 Time
	42,0001,2188	10	A		Punta 1,2/ø8X51 Time
	42,0001,2502	10	A		Punta 1,6/ø8x51 Time
	42,0001,2628	10	D		Punta 2,0/ø8x51 Time
5	44,0350,1170	10	A	*)	Ugello gas conico ø17/ø27x77 Time
	44,0350,1570	10	C		Ugello gas conico ø14/ø27x77 Time
6	42,0001,0634	6	C		Supporto punta M9/SW15x44
					Narrow gap nozzle e Punte guidafilo
7	44,0350,1485	6	D		Ugello gas narrow gap L=60mm
8	42,0001,2653	6	D		Tubo contatto ugello gas narrow gap ø1,2 L=60mm
9	44,0360,0017	6	D		Ugello gas narrow gap L=118mm con tubo connessione
10	44,0350,1524	6	A		Punta guidafilo 1,2 per ugello gas L=60mm
11	44,0350,1459	6	D		Ugello gas narrow gap L=205mm con tubo connessione
12	44,0350,1458	6	D		Contact tube ø1,2 for gas nozzle L=205mm L=25mm



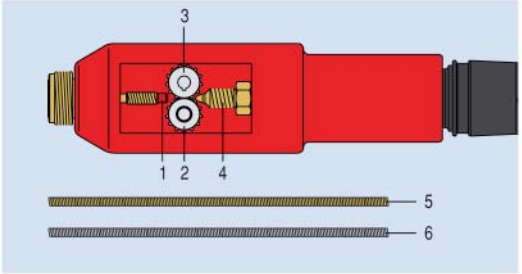
Robacta 300 parti ricambio

	Codice	PG	LK		
Pos. 1	42,0001,2930	10	A		Ghiera blocca ugello ø22/ø25x22
2	42,0100,0425	10	A		Anello isolante o16,5/o18,9x31
3					Punte guidafilo M8
4	42,0001,2933	10	A	*)	Ugello conico ø15,2/ø22x72
	42,0001,5083	10	A		Ugello conico ø15,5/ø22x65
	42,0001,2931	10	A		Ugello conico D22/D13 L=72
	42,0001,2932	10	A		Ugello conico D22/D13 X 67
	42,0001,5160	10	A		Ugello conico ø11/ø22x67
5	42,0001,2985	10	A		Ugello conico ø15,2/ø22x72 ad innesto
	42,0001,5214	10	A		Ugello conico ø22/ø13x70,5 ad innesto
6	42,0001,5672	10	A		Ugello gas conico ø15.2/ø22x72 Alu avvitabile
	42,0001,5657	10	A		Ugello gas conico ø13/ø22x70,5 Alu avvitabile
7	42,0001,2986	10	A		Ghiera Fissaggio RA 300
				*)	Standard



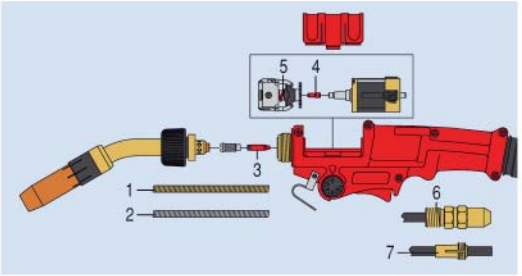
Robacta 500 parti ricambio

	Codice	PG	LK		
Pos. 1	42,0001,2970	10	A		Ghiera blocca ugello ø28/ø25x23
2	42,0100,0432	10	A		Anello isolante ø18,5/ø20,9x31
3					Punte guidafilo M10
4	42,0001,2968	10	A	*)	Ugello gas conico ø17,2/ø25x79
	42,0001,2969	10	A		Ugello gas conico ø28/ø25x23
	42,0001,5190	10	A		Ugello conico ø15/ø25x77
	42,0001,5292	10	A		Ugello conico ø13/ø25x77,5
5	42,0001,2994	10	A		Ugello conico ø17,2/ø25x79 ad innesto
	42,0001,5490	10	A		Ugello conico ø17,2/ø25x74 ad innesto RA5
	42,0001,2940	10	A		Ugello conico ø15/ø25x79 ad innesto
	42,0001,5376	10	A		Ugello conico ø13/ø25X77,5 ad innesto
6	42,0001,5674	10	A		Ugello gas conico ø15/ø25x79 Alu
	42,0001,5591	10	A		Ugello gas conico ø13/ø25x77.5 Alu avvitabile
7	42,0001,2995	10	A		Fissaggio ugello M25X1,5
				*)	Standard



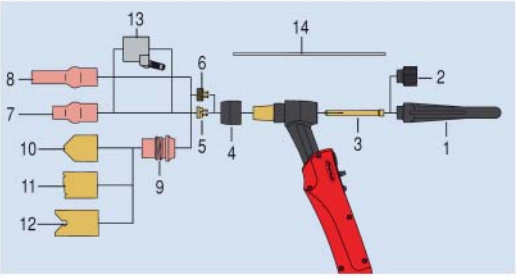
PullMig parti ricambio

	Codice	PG	LK		
Pos. 1	42,0100,1112	10	A		Ugello interno 0,8
	42,0100,1113	10	A		Ugello interno 1,0
	42,0100,1114	10	A		Ugello interno 1,2
	42,0100,1121	10	A		Ugello guida 1,6
2	42,0001,0455	10	D		Rullino 0,6/H/MZ
	42,0001,0456	10	A		Rullino pressione 0,8-1,2/H/MZ
	42,0001,0457	10	A		Rullino pressione 1,6/H
3	42,0001,0452	10	A		Rullino 0,6/H
	42,0001,0453	10	A		Rullino 0.8-1.2 H/MZ
	42,0001,0454	10	A		Rullino 1.6 H/MZ
4	42,0001,0467	10	B		Rullino pressione SW14x43.5/W/M12
5	40,0002,0029	10	A	**	Guaina Bronzo 0,6-1,0/1,5x1,0 (per fili Al-, CrNi-, CuSi-)
	40,0002,0015	10	A	**	Guaina Bronzo 1,2/2,0x1,0 (per fili Al-, CrNi-, CuSi-)
	40,0002,0017	10	A	**	Guaina Bronzo 1,6/2,7x1,0 (per fili Al-, CrNi-, CuSi) MW 26
6	40,0002,0016	10	A	**	Guaina acciaio 0,6-1,0/1,3x1,2 per filo
	40,0002,0014	10	D	**	Guaina acciaio 1,2/2,0X1 per filo RA Drive 15,5° aspirafumo
	40,0002,0004	10	A	**	Guaina acciaio 1,6 per filo Robacta 9° aspirafumo
				**	Prezzo al metro , indicare la lunghezza necessaria.



PT Drive parti ricambio

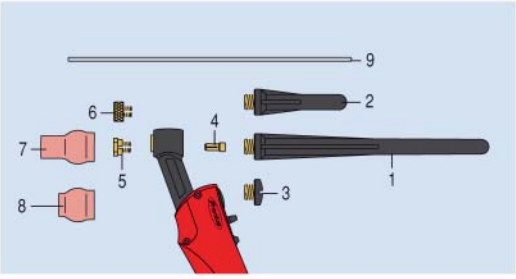
	Codice	PG	LK		
Pos. 1	40,0002,0029	10	A	**	Guaina Bronzo 0,6-1,0/1,5x1,0 (per fili Al-, CrNi-, CuSi-)
	40,0002,0015	10	A	**	Guaina Bronzo 1,2/2,0x1,0 (per fili Al-, CrNi-, CuSi-)
	40,0002,0017	10	A	**	Guaina Bronzo 1,6/2,7x1,0 (per fili Al-, CrNi-, CuSi) MW 26
2	40,0002,0016	10	A	**	Guaina acciaio 0,6-1,0/1,3x1,2 per filo
	40,0002,0014	10	D	**	Guaina acciaio 1,2/2,0x1,0 per filo RA Drive 15,5° aspirafumo
	40,0002,0004	10	A	**	Guaina acciaio 1,6/2,9x1,0 per filo Robacta 9° aspirafumo
3	42,0100,1116	10	A		Ugello esterno 0,8
	42,0100,1117	10	A		Ugello esterno 1,0
	42,0100,1088	10	B		Ugello esterno 1,2
	42,0100,1118	10	A		Ugello esterno 1,6
4	42,0100,1112	10	A		Ugello interno 0,8
	42,0100,1113	10	A		Ugello interno 1,0
	42,0100,1114	10	A		Ugello interno 1,2
	42,0100,1121	10	A		Ugello interno 1,6
5					**Molle compressione per tipo di filo**
					AlMg 0,8-1,2
	42,0404,0335	6	A		Molla Compressione 14,5/11,6 Rossa
					AlSi / Al 99,5 0,8-1,2 + AlMg 1,6
	42,0404,0336	6	A		Molla Compressione 14,5/12 Blu
					CuSi 3, aciao, CrNi
	42,0404,0337	6	A		Molla Compressione 14,5/11,8 Nera
					AlSi / Al 99,5 1,6
	42,0404,0346	6	A		Molla Compressione 14,5/12,4 Bianca
					Attacco Fronius
6	42,0300,2618	10	C		Guaina grafite 0,6-1,6/4,5M
	42,0300,0344	10	A		Guaina grafite 0,6-1,6/8 Mt
					Attacco Euro
7	44,0350,2243	10	C		Guaina grafite 0,6-1,6/4,5M/E
	44,0350,0554	10	A		Guaina grafite 0,6-1,6 8m/E
				**	Prezzo al metro , indicare la lunghezza necessaria.



TTG2200A / TTW4000A / AL22-1 / AW42-1 parti ricambio

	Codice	PG	LK		
Pos. 1	44,0350,0170	10	A	*)	Penna lunga L100
Pos. 2	44,0350,0171	10	A		Penna Corta AL22
Pos. 3	42,0001,0697	10	A		Pinza 1,0/ø6,2x59
	42,0001,0698	10	A		Pinza 1,6/ø6,2x59 5/6 Hz
	42,0001,0699	10	A	*)	Pinza 2,4/ø6,2x59
	42,0001,0700	10	A		Pinza 3,2/ø6,2x59
	42,0001,0701	10	A		Pinza 4,0/ø6,2x59
Pos. 4	42,0402,0222	10	D		Manicotto protezione ø16,5/ø22x20
Pos. 5	42,0001,0692	10	A		Portapinza 1,0/SW10x10,3
	42,0001,0693	10	A		Portapinza 1,6/SW10x10,3
	42,0001,0694	10	A	*)	Portapinza 2,4/SW10x10,3
	42,0001,0695	10	A		Portapinza 3,2/SW10x10,3
	42,0001,0696	10	A		Portapinza 4,0/SW10x10,3
	42,0001,1481	10	A		Portapinza 4,8/SW10x12,3
Pos. 6	44,0350,1500	10	A		Portapinza GL 1,0/ø12x11
	44,0350,1501	10	A		Portapinza GL 1,6/ø12x11
	44,0350,1460	10	A		Portapinza GL 2,4/ø12x11
	44,0350,1461	10	A		Portapinza GL 3,2/ø12x11
Pos. 7	42,0300,0672	10	A		Ugello ceramico ø6,4/ø20,8x44
	42,0300,0461	10	A		Ugello ceramico ø8,0/ø20,8x44
	42,0300,0462	10	A	*)	Ugello ceramico ø9,5/ø20,8x44
	42,0300,0463	10	A		Ugello ceramico ø11/ø20,8x44
	42,0300,0464	10	A		Ugello ceramico ø13/ø20,8x44
	42,0300,0465	10	A		Ugello ceramico ø14/ø20,8x44
	42,0300,0466	10	A		Ugello ceramico ø16/ø20,8x44
	42,0300,0467	10	A		Ugello ceramico ø18/ø22,8x44
Pos. 8	42,0300,1120	10	A		Ugello ceramico ø6,4/ø20,8x63
	42,0300,1121	10	A		Ugello ceramico ø8,0/ø20,8x63
	42,0300,1122	10	A		Ugello ceramico ø9,5/ø20,8x63
	42,0300,1123	10	A		Ugello ceramico ø11,1/ø20,8x63
Pos. 9	42,0100,0176	10	A		Isolante per puntatura
Pos. 10	42,0001,1409	10	D		Ugello gas puntatura ø22/25,5x33 ad innesto
Pos. 11	42,0001,1410	10	D		Ugello gas puntatura ø22/25,5x33 ad innesto
Pos. 12	42,0001,1408	10	D		Ugello gas puntatura ø22/25,5x42 ad innesto
Pos. 13	44,0350,2516	6	D		Estrattore TIG TTW4000A
Pos. 14					Pagina Elettrodi tungsteno 160

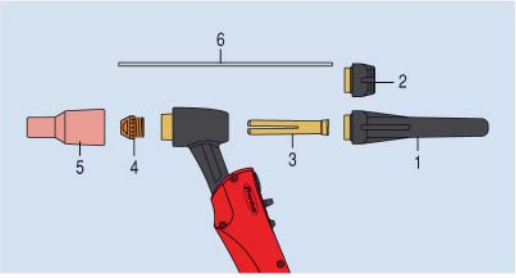
*) Standard



TTG1600A / TTW2500A / TTW3000A / AL1500 / TTG1600A-POT / AL16 / AW32 parti ricambio

	Codice	PG	LK		
Pos. 1	44,0350,0336	10	A	*)	Penna Lunga L153
Pos. 2	44,0350,0337	10	A		Penna Media L64
Pos. 3	44,0350,0338	10	A		Penna Corta L11
Pos. 4	42,0001,1148	10	A		Pinza 1,0/ø5,3x12,7
	42,0001,1149	10	A		Pinza 1,6/ø5,3x12,7
	42,0001,1150	10	A	*)	Pinza 2,4/ø5,3x12,7
	42,0001,1151	10	A		Pinza 3,2/ø5,3x12,7
Pos. 5	42,0001,0692	10	A		Portapinza 1,0/SW10x10,3
	42,0001,0693	10	A		Portapinza 1,6/SW10x10,3
	42,0001,0694	10	A		Portapinza 2,4/SW10x10,3
	42,0001,0695	10	A		Portapinza 3,2/SW10x10,3
	42,0001,1671	10	A		Portapinza 4,0/SW10x10,3
Pos. 6	44,0350,1500	10	A		Portapinza GL 1,0/ø12x11
	44,0350,1501	10	A		Portapinza GL 1,6/ø12x11
	44,0350,1460	10	A		Portapinza GL 2,4/ø12x11
	44,0350,1461	10	A		Portapinza GL 3,2/ø12x11
Pos. 7	42,0300,0820	10	A		Ugello ceramico ø6,4/ø20,8x33
	42,0300,0821	10	A		Ugello ceramico ø8,0/ø20,8x33
	42,0300,0822	10	A		Ugello ceramico ø9,5/ø20,8x33
	42,0300,0823	10	A		Ugello ceramico ø11,1/ø20,8x33
Pos. 8	42,0300,0816	10	A		Ugello ceramico ø6,4/ø20,8x22
	42,0300,0817	10	A		Ugello ceramico ø8,0/ø20,8x22
	42,0300,0818	10	A		Ugello ceramico ø9,5/ø20,8x22
	42,0300,0819	10	A		Ugello ceramico ø11,1/ø20,8x22
Pos. 9					Pagina Elettrodi tungsteno 160

*) Standard



TTG2600A / TTW5000A / AL27-1 / AL27-M / AW52-1 / AW52-M parti ricambio

	Codice	PG	LK		
Pos. 1	44,0350,1154	10	A	*)	Penna Lunga AL27
Pos. 2	44,0350,1153	10	A		Penna Corta AL27
Pos. 3	42,0001,2276	10	A		Pinza 1,6/ø11,5X56
	42,0001,2277	10	A		Pinza 2,4/ø11,5x56
	42,0001,2268	10	A	*)	Pinza 3,2/ø11,5x56
	42,0001,2269	10	A		Pinza 4,0/ø11,5x56
	42,0001,2270	10	A		Pinza 4,8/ø11,5x56
	42,0001,2271	10	A		Pinza 6,4/ø11,5x56
Pos. 4	42,0001,2278	10	A		Ghiera 1,6/ø16x16
	42,0001,2279	10	A		Portapinza 2,4/ø16x16
	42,0001,2272	10	A	*)	Portapinza 3,2/ø16x16
	42,0001,2273	10	A		Portapinza 4,0/ø16x16
	42,0001,2274	10	A		Portapinza 4,8/ø16x16
	42,0001,2275	10	A		Ghiera 6,4/ø16x16
Pos. 5	42,0300,0707	10	A		Ugello ceramico ø8,0/ø26,2x54
	42,0300,0708	10	A		Ugello ceramico ø9,5/ø26,2x54
	42,0300,0709	10	A	*)	Ugello ceramico ø11,1/ø26,2x54
	42,0300,0710	10	A		Ugello ceramico ø12,7/ø26,2x54
	42,0300,0711	10	A		Ugello ceramico ø15,5/ø26,2x54
Pos. 6					Pagina Elettrodi tungsteno 160

*) Standard